

HOW TO SHARPEN YOUR “BLACK MAGIC” DISC



SHARPENING INSTRUCTIONS:

Black Magic® is easily sharpened with our flat edge **Diamond File** (Part # 11051).

1. Secure **Merlin®** in an upside down position.
2. With **Merlin®** set on the slowest speed, rest the edge of the file on the safety guard and gently press the file to the disc.
Careful, it doesn't take much to restore the sharp edge.
3. Repeat this process to your satisfaction.

Black Magic® is machined tooled from high quality, medical grade stainless steel and then subjected to a dual heat

treatment process to produce an extremely hard edge that stays sharp.